

# ArmourCat 823 gloss solid colour

## Surface preparation

### New MDF board, timber

Prepare and prime substrate with Resene ArmourCat 805 pigmented sealer/undercoat (see [Data Sheet RA84](#)).

Ensure the substrate is free from dirt, dust, loose material, oil and grease.

### Repaint

All surfaces must be clean, sound, free from dust, chalking, flaking paint, dirt, mould or grease.

Sand entire surface to a smooth finish. Feather back damaged coatings to a sound edge, spot prime bare areas with ArmourCat 805 (see [Data Sheet RA84](#)). Allow to cure for minimum recoat time then apply a full coat of Resene ArmourCat 805 (see [Data Sheet RA84](#)) to all areas. A test patch should be done to check adhesion and that the Resene ArmourCat 805 (see [Data Sheet RA84](#)) does not lift the existing paint.

**Not suitable for repaints of existing nitro cellulose or two pack urethane based furniture coating systems.**

## Application

### Mixing

Thoroughly stir contents of the base container until uniform using an explosion proof mixer.

Add one part of Resene ArmourCat Series hardener to ten parts of Resene ArmourCat 823 gloss base and power mix until uniformly blended. Allow mixed product to stand for 5-15 minutes before use or thinning.

### Thinning

Thin up to 5% by volume of mixed material with Resene Thinner No.15. The quantity of thinner required will vary according to spray equipment and environmental conditions.

### Application

Spray only (conventional or pressure pot). Consult your Resene Automotive Technical Representative for assistance with spray set-up and application techniques before commencing work.

## Safety precautions

Consult Safety Data Sheet for this product prior to use. Users should ensure that they are familiar with all aspects concerning safe application of this product. **IF IN DOUBT, DO NOT USE THIS PRODUCT.**

*Please ensure the current Data Sheet is consulted prior to specification or application of Resene products.  
If the surface you propose to coat is not referred to by this Data Sheet, please contact Resene for clarification.*

**In Australia**  
PO Box 785, Ashmore City, Queensland 4214  
Call 1800 738 383, visit [www.resene.com.au](http://www.resene.com.au)  
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